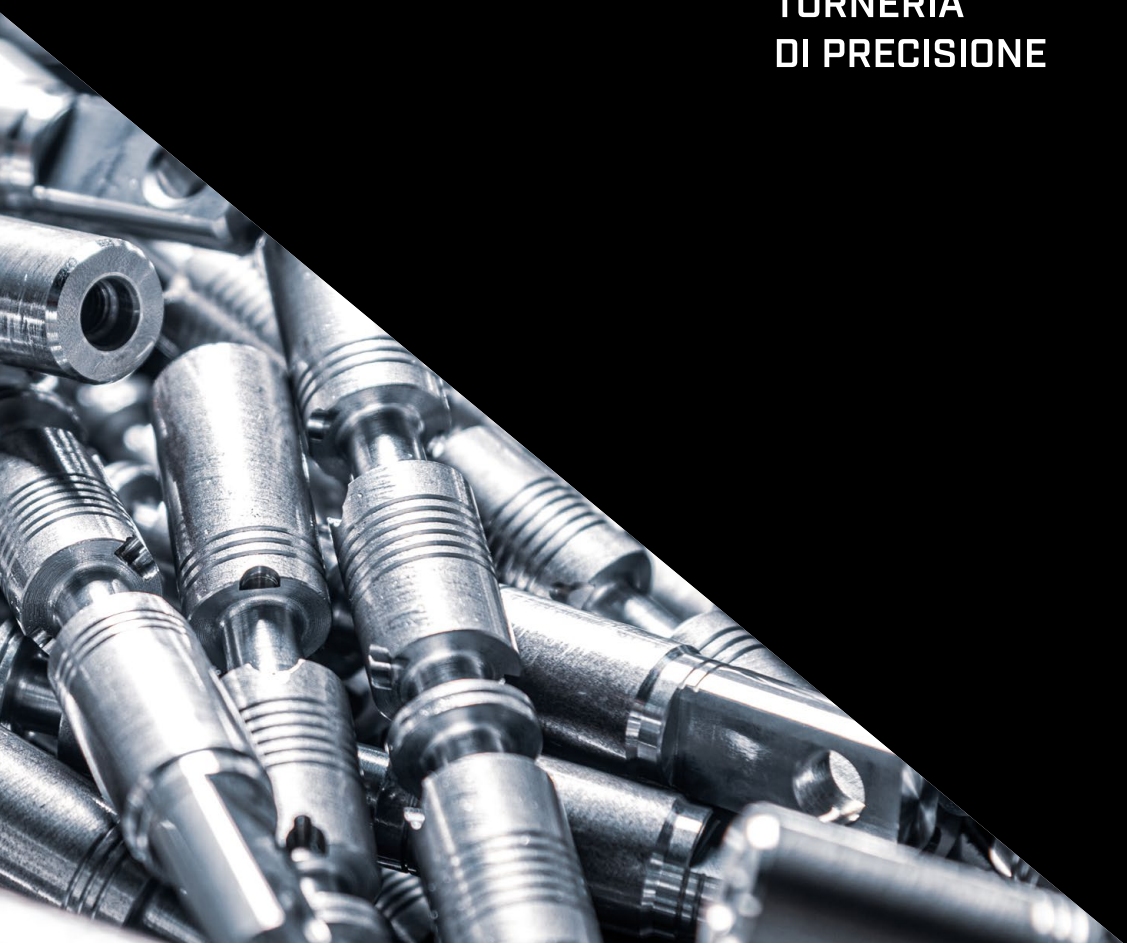
GAMBELLI

TORNERIA
DI PRECISIONE



SMALL METAL PARTS SINCE 1970

The roots of **Torneria Gambelli** go back to the 1970s, when it was founded by Giuseppe Gambelli, head of a family that has continued to devote itself entirely to developing the business. In over 50 years, our company has been transformed, without losing its original ethos: to be a reliable partner for clients in terms of **product quality, accessibility, and courtesy.**

Our production focuses on small-medium batch sizes, from 500 to 50,000 pieces of turned small metal parts made specifically to drawings. Continued upgrades and being open to new organisational solutions have given us the **flexibility** needed to adapt to **client requirements** when it comes to software, packaging, and use of bar codes.

TECHNOLOGY AND QUALITY

Today our aim is to boost company growth through **technological innovation**, to meet new market demand, keeping our **quality standards** at the highest level.

Since 2013, out management system has had **UNI EN ISO 9001:2015** certification.

IMQ CERTIFIED
QUALITY MANAGEMENT SYSTEM
ISO 9001:2015



RAW MATERIALS

Free-cutting steel
Case-hardening steel
Quenching steel
Stainless steel
Brass
Bronze
Aluminium

FINISHING WORK

Threading, milling, roller burnishing, tumbling, key broaching

SURFACE TREATMENTS

Galvanising, zinc nickeling, burnishing, Geomet®

HEAT TREATMENTS

Case-hardening, tempering, carbonitriding

MACHINE PARK

12 CNC turning centres with fixed headstock

13 CNC turning centres with sliding headstock

2 CNC machining centres

3 ER 25 hydraulic collets

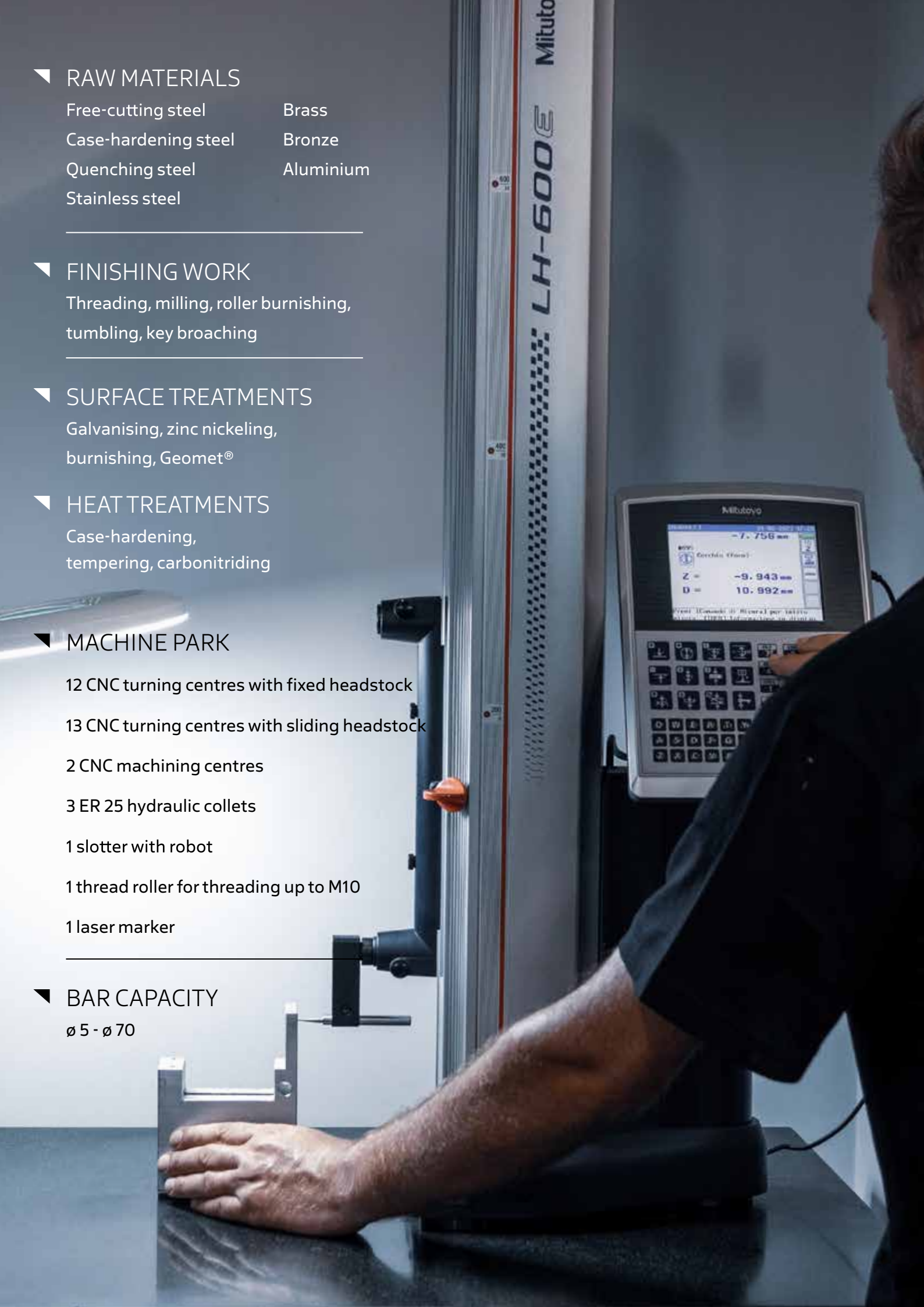
1 slotter with robot

1 thread roller for threading up to M10

1 laser marker

BAR CAPACITY

ø 5 - ø 70





HIGH-LEVEL SPECIALISATION FOR COMPLEX PRODUCTS

Our work team numbers **20 specialist** workers with an average age of 35. We devote a good deal of attention to **staff training**, because the key to **company growth lies in skill development**. The sectors we work with include hydraulics, mechanics, machinery for the food and medicines industries, for ceramics and packaging, where complex small parts are used for materials and different machining types, meaning the **work of qualified operators** is required.

Quality controls are carried out throughout the production process and at the end of the cycle, with issue of **conformity certificates** where required. Our focus on quality has been rewarded over time by our clients, many of whom have given us the status of **free-pass supplier**.



DATA IS OUR NEW STRENGTH

Data collection and monitoring is our strong point: it is an activity that we have integrated into our production process, satisfying the requests of our clients to guarantee an **increasingly precise and timely service.**

Our production area occupies a total of 2,000 m^2 and contains **25 next-generation turning centres**, both with fixed and sliding headstock, and equipped with 4.0 technology. Interconnection allows us **to monitor every stage in the production process remotely**, and **to collect the relevant information**, which is then analysed so that we can efficiently programme and organise successive production.

OUR ENVIRONMENTAL POLICY

We place respect for people and the environment at the heart of everything we do. As well as the photovoltaic system that provides us with approximately **60% of the energy we need for our work**, we have also installed two extraction systems for oil and emulsion machinery and a **modern vacuum washer** able to perform different **washing programmes** for optimum cleaning, even on particularly complex parts, with **complete safety** for both the operators and the environment. We only use synthetic oils and we are careful with the collection and disposal of used oil and cardboard.

brugiatelli design®

gambelli.it

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