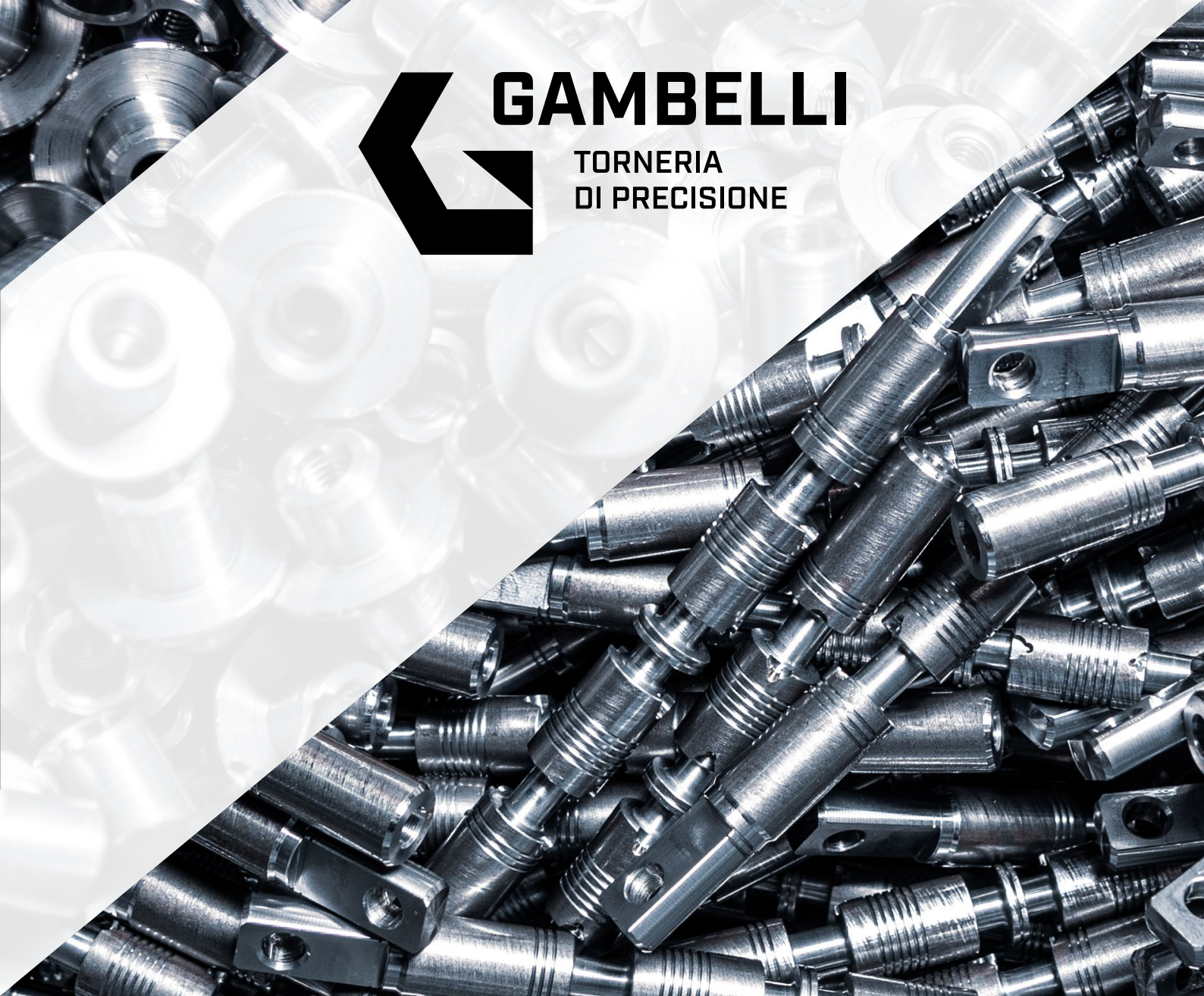


# GAMBELLI

TORNERIA
DI PRECISIONE



# TORNERIA GAMBELLI S.R.L.: EXPERIENCE, PRECISION AND PASSION FOR MECHANICAL ENGINEERING.

With **over 50 years of proven experience** in the sector, Torneria Gambelli has built its reputation over time by combining expertise, technological innovation and sustainability. The company serves a range of industrial sectors, including **hydraulics**, **mechanical engineering**, **ceramics**, **food**, **medical**, **automotive**, **earth-moving and packaging machinery**, offering bespoke solutions tailored to the customer's specific production requirements.

Torneria Gambelli Srl specialises in the **production of precision turned small parts to customer specifications**, characterised by a high degree of complexity in terms of both the materials used and the types of machining required. Production is primarily focused on small to medium-sized batches, where precision, flexibility and adaptability are key factors.

The company processes a variety of materials, including **AVP**, **PR80**, **stainless steel**, **aluminium**, **bronze**, **brass**, **case-hardening steels and quenched and tempered steels**, to carry out a wide range of secondary machining operations, including threading, milling, roll forming, tumbling and slotting, as well as various surface treatments, such as galvanising, zinc-nickel plating, burnishing and Geomet®, and heat treatments, including case hardening, quenching and carbonitriding.

## VISION

Torneria Gambelli S.r.l. aims to stand out in the precision metal small parts sector through **innovation**, **research and ESG sustainability**, whilst strengthening its presence on the domestic and international markets.

## MISSION

Torneria Gambelli S.r.l. **manufactures high-precision products and offers high-quality services** to domestic and international customers, operating with professionalism, punctuality and passion, thanks to its team and partner suppliers.

## VALUES

**SHAREHOLDERS**
CORPORATE RESPONSIBILITY
Integrity, Transparency, Leadership

**EMPLOYEES**
FLEXIBILITY
Respect, Health and safety at work, Equal opportunities

**CUSTOMERS**
CUSTOMER FOCUS
Business ethics, Innovation, Sustainability

**SUPPLIERS**
COMPLIANCE WITH AGREEMENTS
Collaboration, Professionalism , Fairness

**COMMUNITY AND YOUNG PEOPLE**
COMMITMENT TO THE COMMON GOOD
Responsibility, Support, Care



## RAW MATERIALS

Free-cutting steel
Case-hardening steel
Quenching steel
Stainless steel
Brass
Bronze
Aluminium
Nylon

## SURFACE TREATMENTS

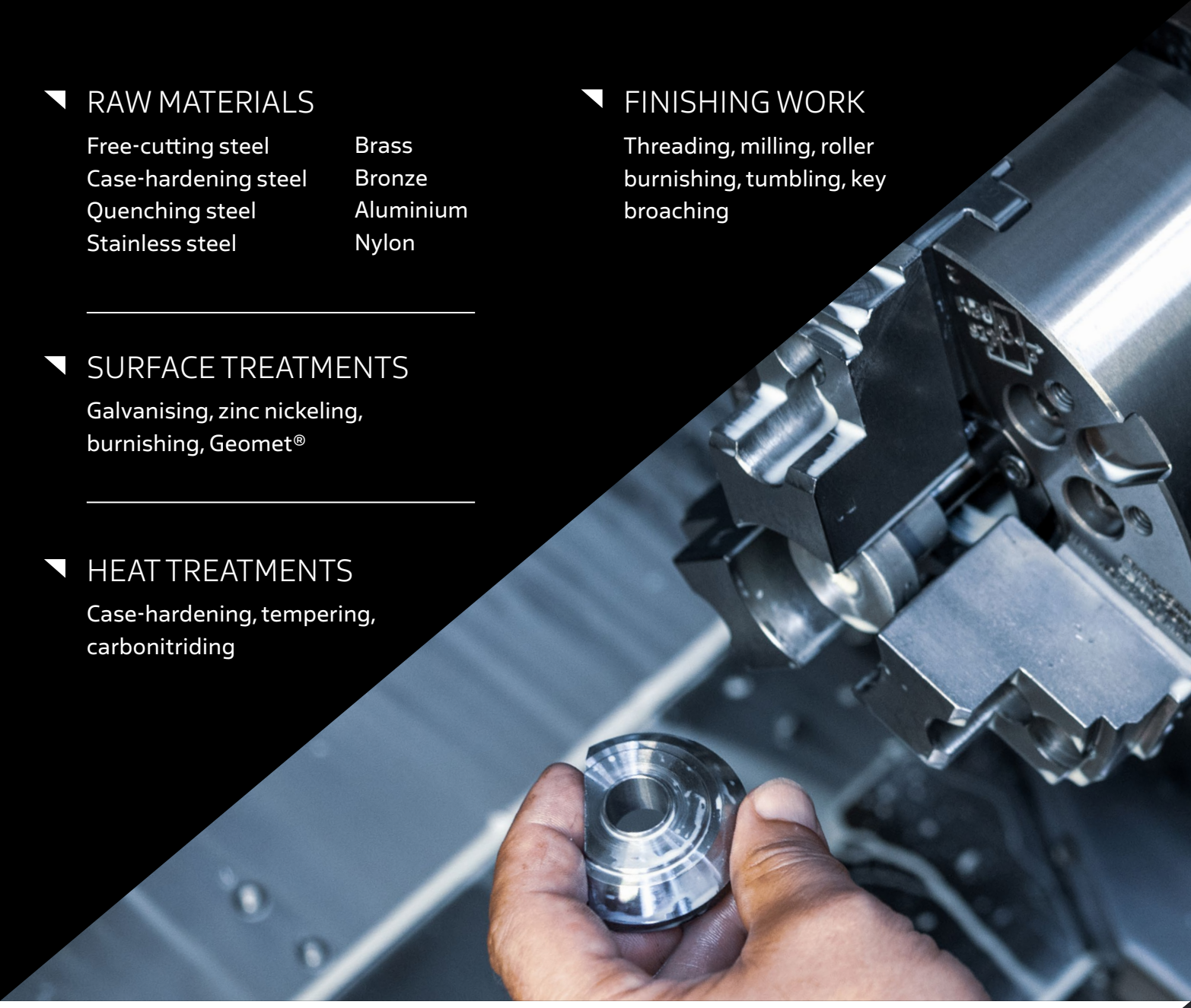
Galvanising, zinc nickeling, burnishing, Geomet®

## HEAT TREATMENTS

Case-hardening, tempering, carbonitriding

## FINISHING WORK

Threading, milling, roller burnishing, tumbling, key broaching



## MACHINE PARK

12 CNC turning centres with fixed headstock
14 CNC turning centres with sliding headstock
2 CNC machining centres
1 slotter with robot
1 thread roller for threading up to M10
1 laser marker

View the **machine park.**

## BAR CAPACITY

ø 5 - ø 70





## HIGH-LEVEL SPECIALISATION FOR COMPLEX PRODUCTS

Our work team numbers **20 specialist workers** with an average age of 35. We devote a good deal of attention to **staff training**, because the key to **company growth lies in skill development**. The sectors we work with include hydraulics, mechanics, machinery for the food and medicines industries, for ceramics and packaging, where complex small parts are used for materials and different machining types, meaning the work of **qualified operators** is required.

Quality controls are carried out throughout the production process and at the end of the cycle, with issue of **conformity certificates** where required. Our focus on quality has been rewarded over time by our clients, many of whom have given us the status of **free-pass supplier**.

## OUR METROLOGY LABORATORIES

Thanks to the **technologically advanced equipment**, which is constantly **checked and calibrated**, housed in the two metrology rooms – which are isolated and shielded from sources of contamination such as noise, dust and/or other particles, and vibrations, and maintain a stable environment with constantly monitored temperature and humidity levels, as well as excellent, high-efficiency 4000K neutral LED lighting – accurate, reliable and repeatable measurements are obtained, ensuring product conformity.





## DATA IS OUR NEW STRENGTH

**Data collection and monitoring** is our strong point: it is an activity that we have integrated into our production process, satisfying the requests of our clients to guarantee an **increasingly precise and timely service**.

Our production area occupies a total of 2,000 $m^2$ and contains **25 next-generation turning centres**, both with fixed and sliding headstock, and equipped with 4.0 technology. Interconnection allows us **to monitor every stage in the production process remotely,** and to **collect the relevant information**, which is then analysed so that we can efficiently programme and organise successive production.

## TECHNOLOGY AND QUALITY

Today our aim is to boost company growth through **technological innovation**, to meet new market demand, keeping our **quality standards** at the highest level.

Since 2013, out management system has had **UNI EN ISO 9001:2015** certification.

View the **metrological equipment.**

IMQ CERTIFIED
QUALITY MANAGEMENT SYSTEM
ISO 9001:2015

Rating di Legalità ★★
**AGCM** AUTORITÀ GARANTE DELLA CONCORRENZA E DEL MERCATO

## ESG SUSTAINABILITY

For Torneria Gambelli S.r.l, **sustainability is an integral part of its business approach**, aimed at creating lasting value for all its stakeholders. This commitment translates into concrete choices and actions, geared towards responsible growth and consistent with the demands of the market and the context in which it operates.

The company's sustainability strategy is based on an ESG approach, founded on three closely interlinked dimensions:

· **Environmental** – Respect for the planet through the responsible use of resources and materials in the company's production processes.

• **Social** – Respect for people through the promotion of skills, safety and wellbeing.

· **Governance** – Respect for the principles of responsible and transparent business conduct, in compliance with current regulations.

For further information, please visit the ESG sustainability page on our website.

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**gambelli.it**

**Torneria Gambelli s.r.l.**
C.F. e P.IVA 02102550429

Phone: +39 071 966627

Via Case Nuove, 21/D
60010 Castelleone di Suasa (AN)

torneriagambelli@tiscali.it